

Quick delivery routing of automated guided vehicles with reverse annealing approach

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Automated Guided Vehicle (AGV)

A portable unmanned vehicle to carry cargo in a factory or warehouse

Envisioned as a technology for efficient cargo-carrying



The use of AGV has been widepreading
in various kinds of industry.
(e.g. manufacturing or transportation)

- AGVs move on the network put on the floor.
- Congestion at intersections or long detours cause significant running costs in business.

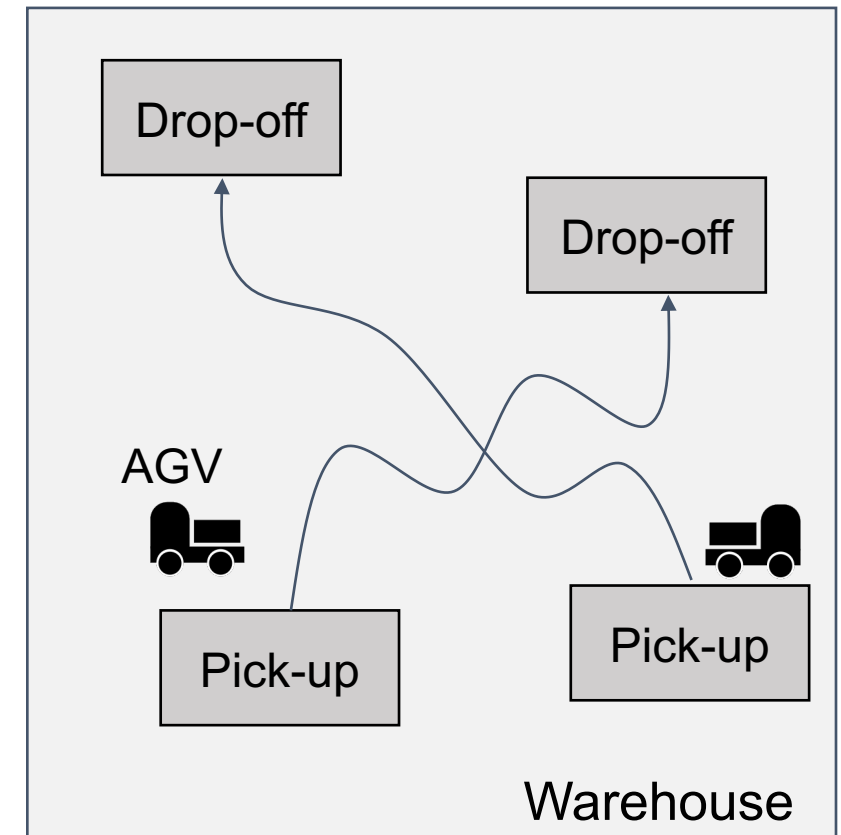


Multiple AGVs' routing

Control of travel routes so that AGVs can move smoothly and safely

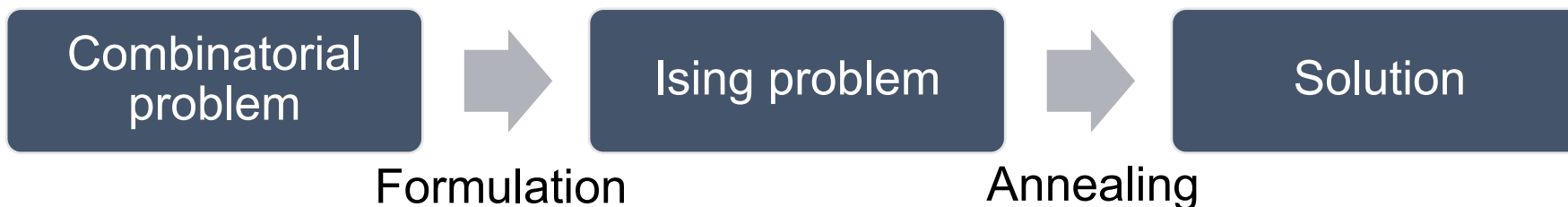
- Each vehicle has a **task**.
 - ↳ To move from the current position to the destination
- Dynamic routing
 - Travel routes for dynamically updated tasks
- Objectives
 - Avoid collisions (Safety)
 - Prevent delays (Efficiency)

With various kinds of problem settings, the algorithms are sought in recent years.

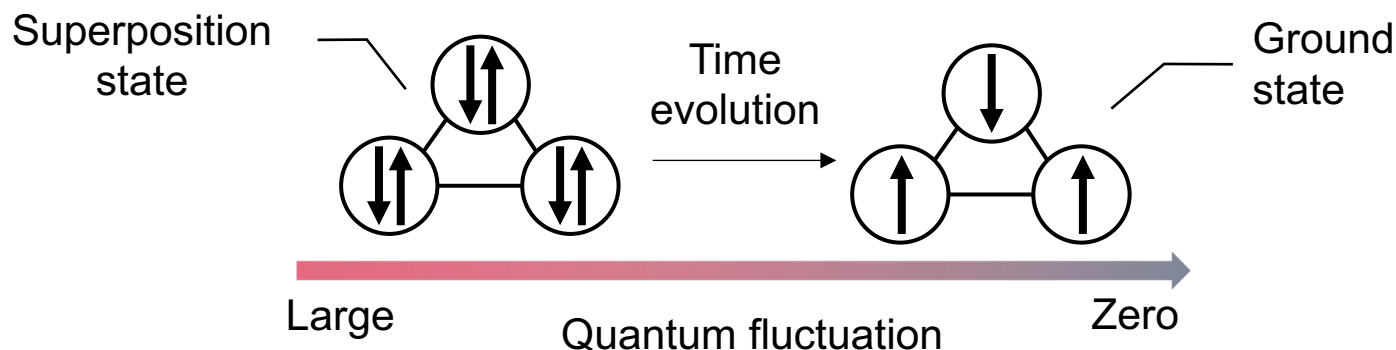
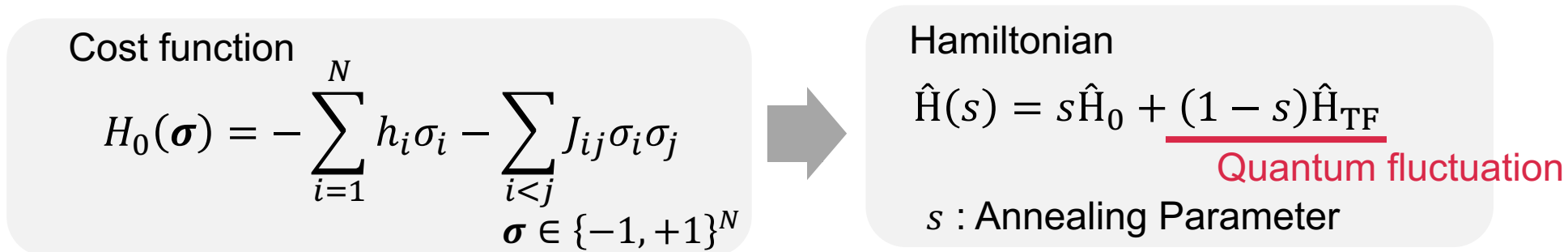


Quantum Annealing (QA)

Metaheuristic for solving combinatorial optimization problem [Kadowaki & Nishimori. 1998]

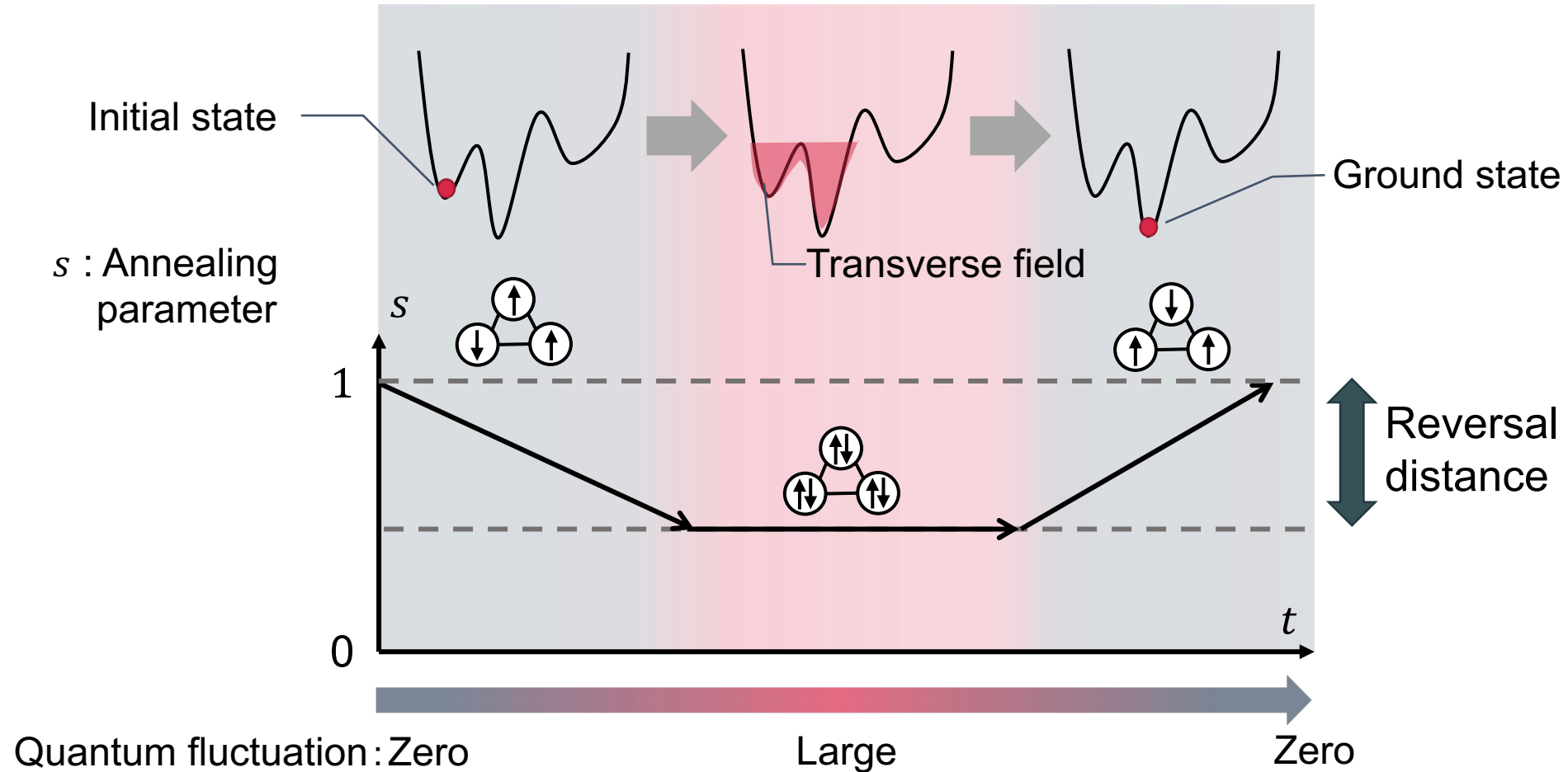


- Annealing : Finding the ground state of the ising model



Reverse Annealing (RA)

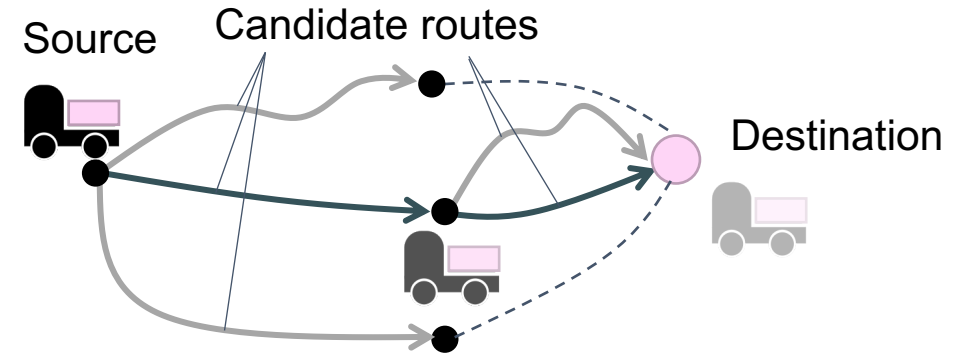
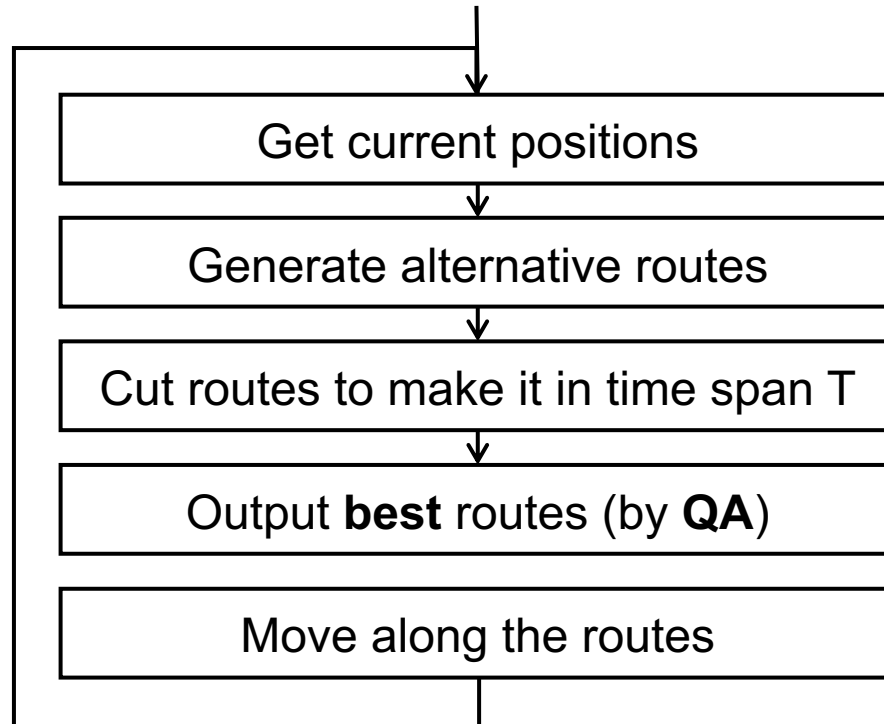
Technique to find the refined solution around the given initial state



Preceding research

AGVs' routing with a quantum annealer [Ohzeki *et al.* 2019]

- Dynamic algorithm to iteratively maximize the total working rate.



- Objective (Working rate)
 - Maximize the total travel distance
- Constraint (Safety)
 - A single vehicle enters an intersection

Challenges

- Unnecessary detours
- Deadlock depending on candidate routes

Our methods

Force AGVs move as close to the targets as possible

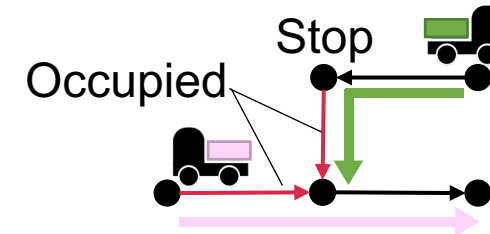
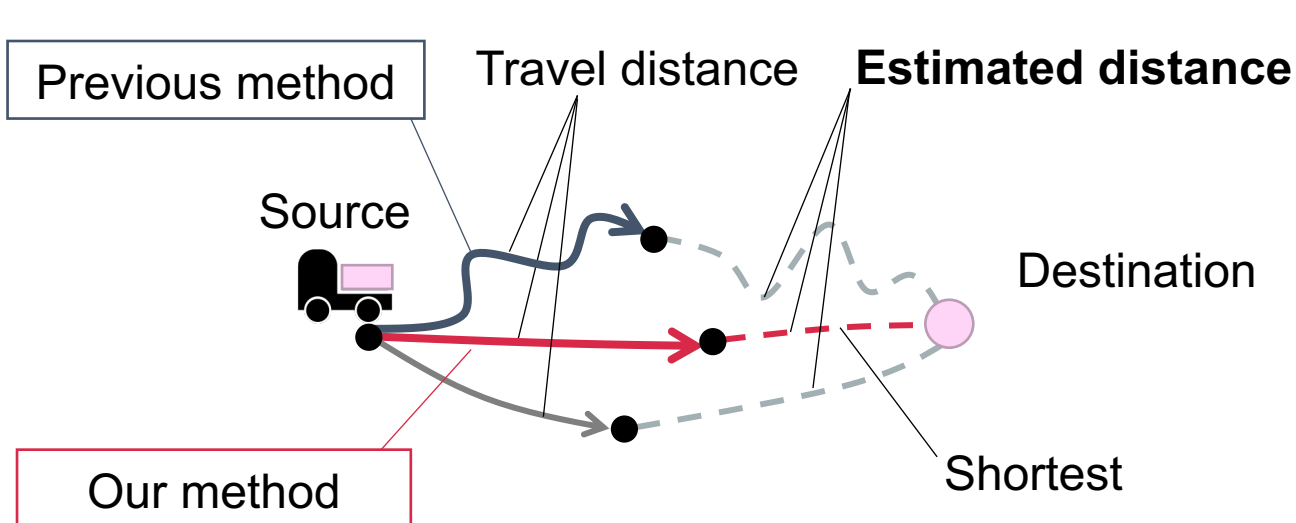
➤ We modify the previous objective function.

- Objective (Efficiency)

- Minimize the total estimated distance from the end to the destination.

- Constraint (Safety)

- A single vehicle enters a node.



We expect quick cargo-carrying with less detours

Formulation

Express the problem as QUBO form (Executable on QA)

- Binary variables

$$\forall i, \mu \quad x_{i,\mu} = \begin{cases} 1 & \text{(if } i \text{ th AGV takes } \mu \text{ th route)} \\ 0 & \text{(otherwise)} \end{cases} \quad \begin{array}{l} i : \text{Vehicle} \\ \mu : \text{Route} \end{array}$$

- Objective : Minimize total estimated distance

$$\min_{\mathbf{x}} \sum_i \sum_{\mu} d_{\mu}^* x_{i,\mu}$$

d_{μ}^* : The estimated distance of route μ

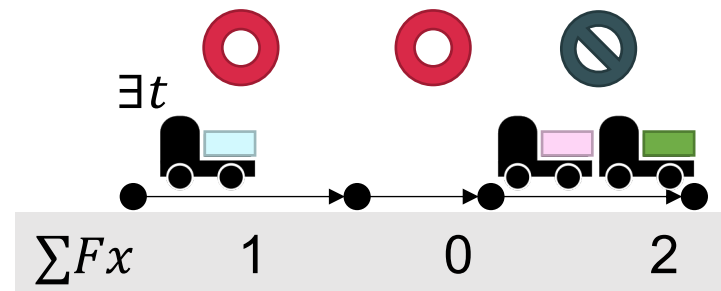
- Constraint A : Take a single route

$$\sum_{\mu} x_{i,\mu} = 1 \quad \forall i$$

- Constraint B : A single vehicle enters a node

$$\sum_i \sum_{\mu} F_{\mu,t,e} x_{i,\mu} \leq 1 \quad \forall t, e$$

of vehicles occupying e at time t



Experiment

Evaluate our algorithm by iterating it for fixed times

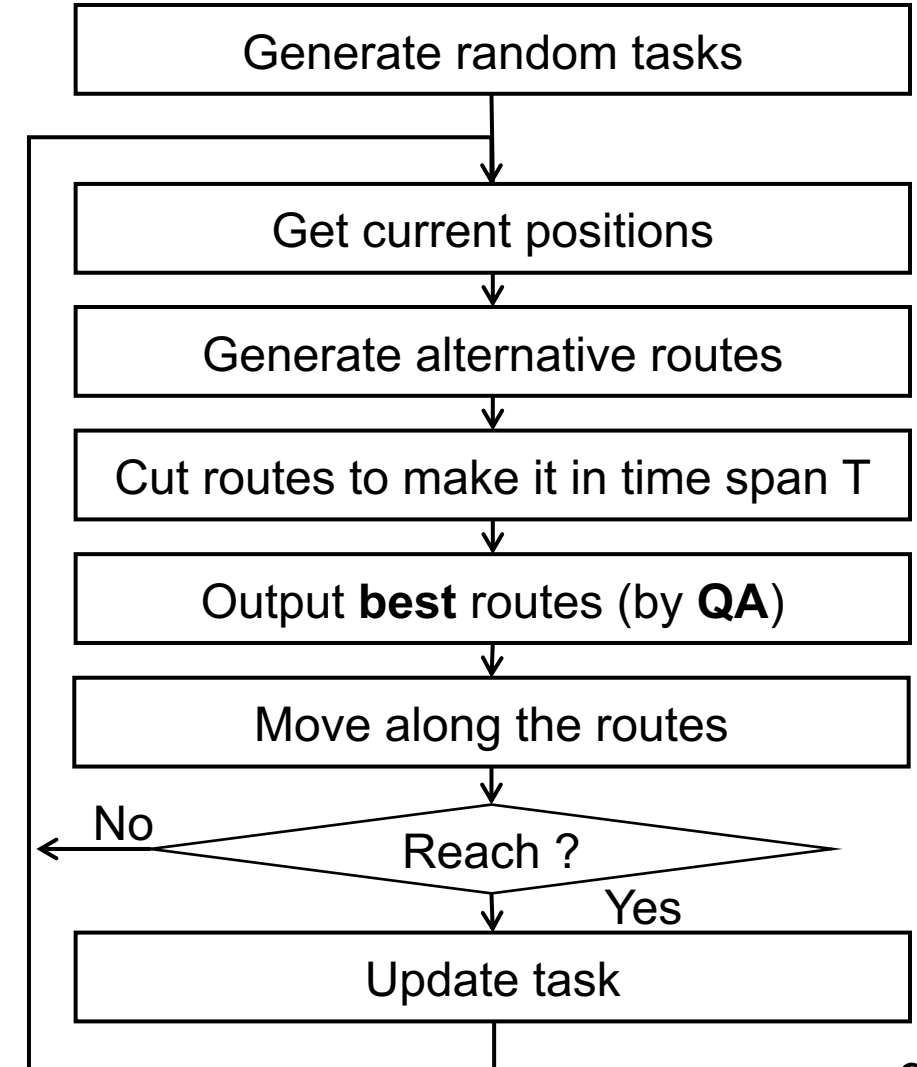
- Indicators
 - Total number of tasks completed
 - The proportion of moving AGVs

- Solvers

D-Wave Advantage 1.1	Quantum annealer
Gurobi	Linear programming solver

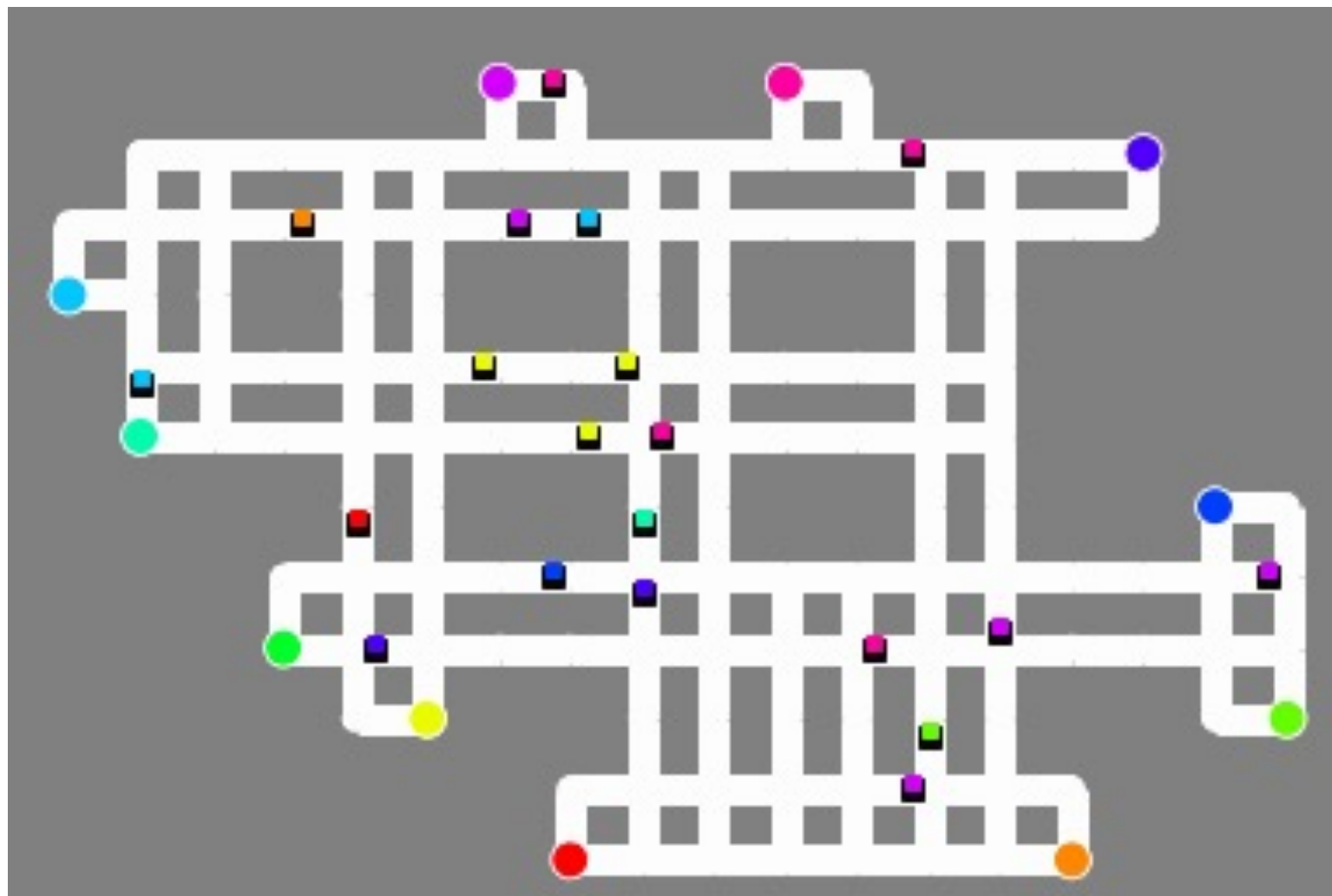
- Setting

- 20 AGVs
- 3 candidate routes
- 500 iteration



Experiment

Our simulator

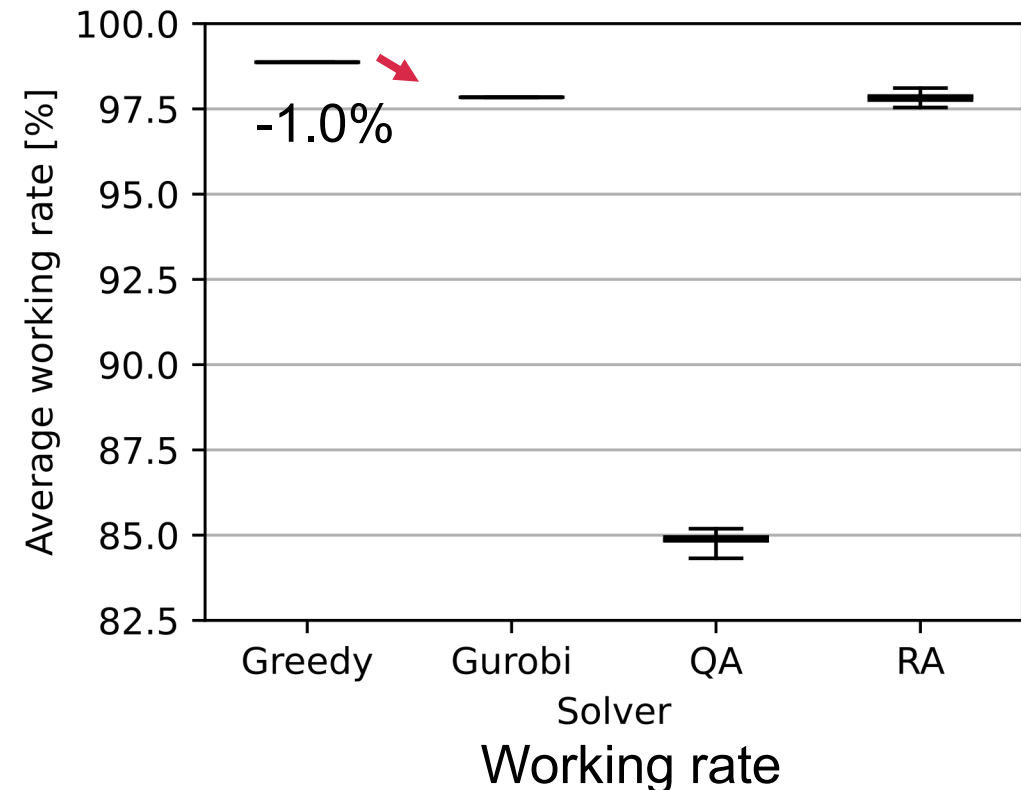
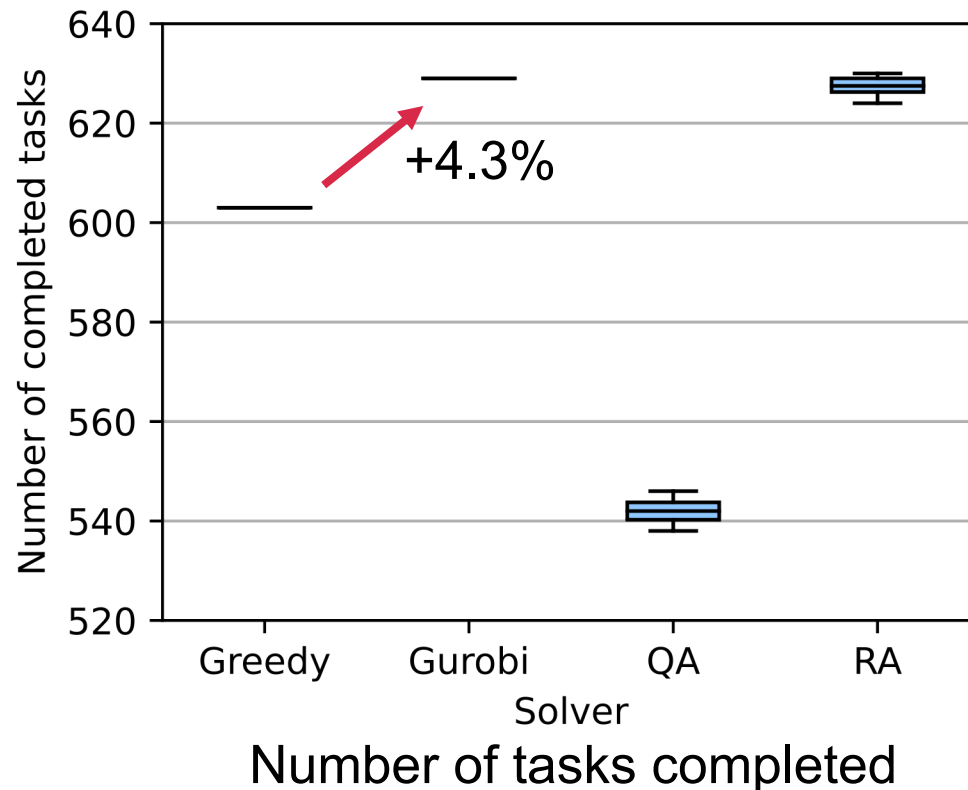


Video

Results – Algorithm efficiency

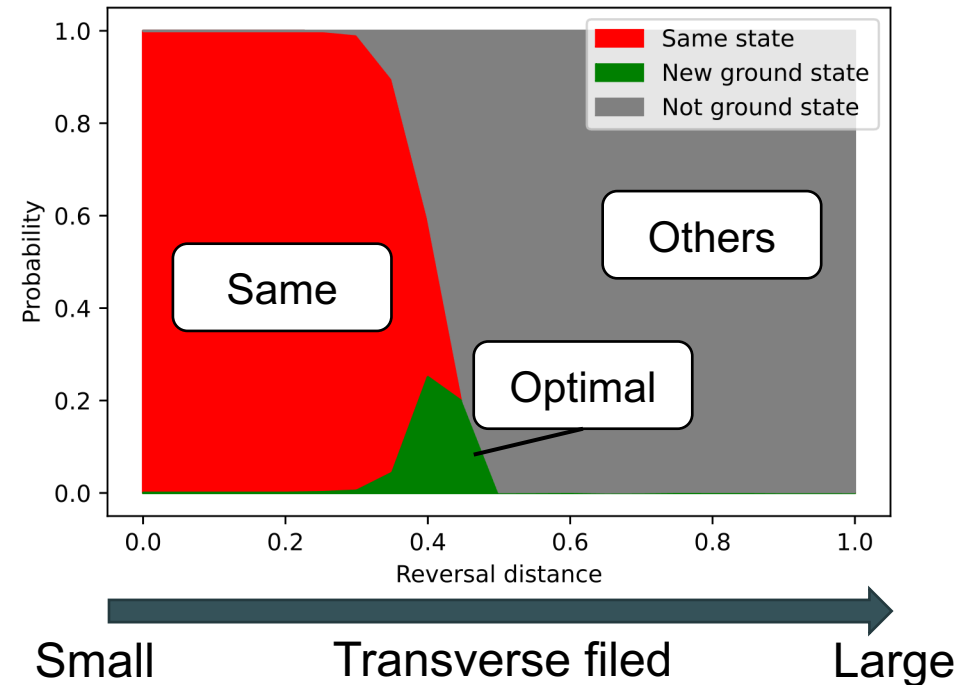
We ran the simulation with an identical task set using different solvers.

- Gurobi always output optimal solution. (Upper bound)
- We see a greater number of tasks completed than greedy algorithm*.
 - * Greedy algorithm outputs routes the vehicles can go on regardless of their direction.



Parameter calibration in RA

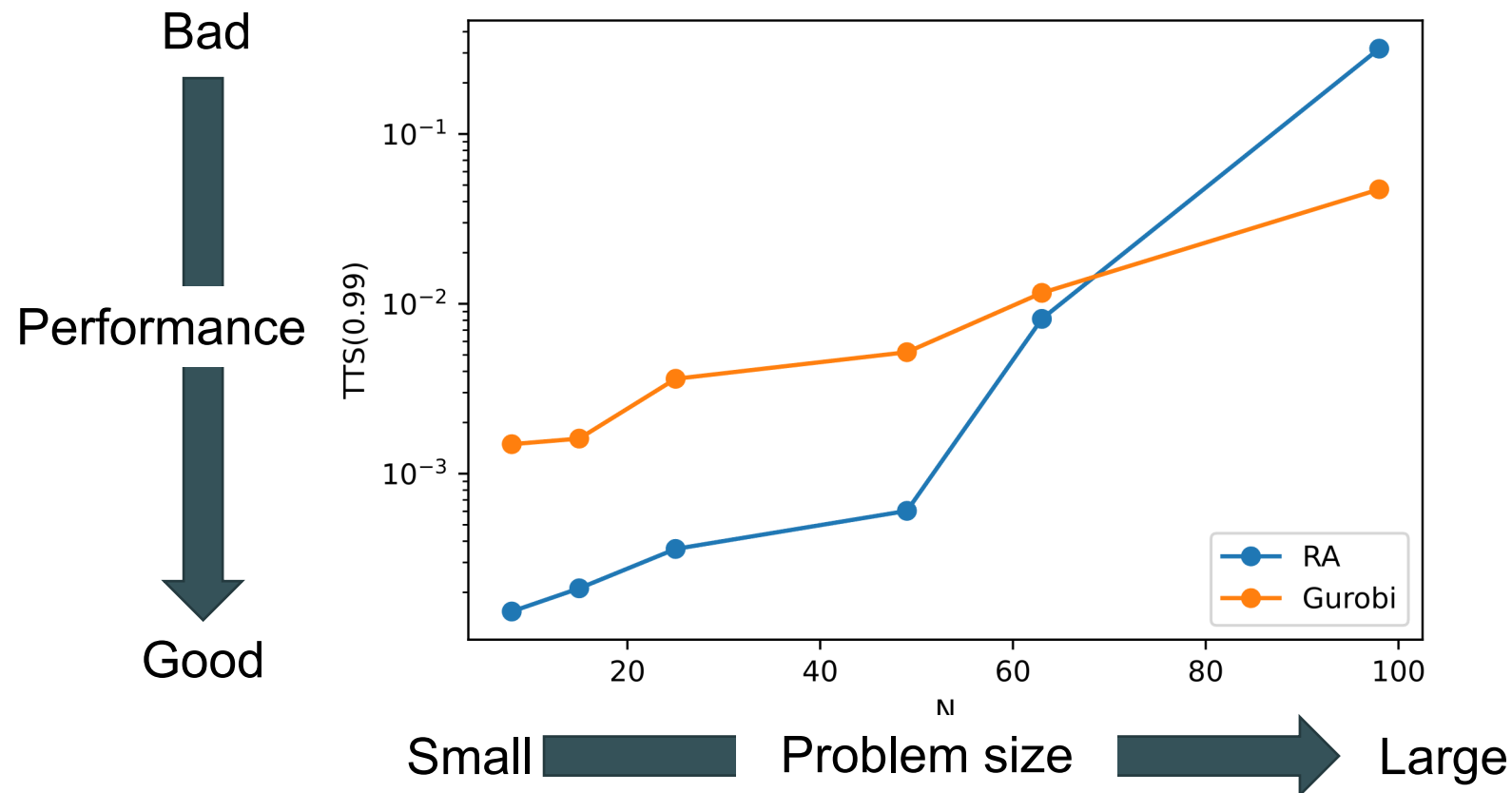
1. Initial solution obtained by greedy algorithm
 - Greedy algorithm outputs a relatively good solution fast.
2. Reversal distance : **0.45**
 - We tested the probability to get the global solution for different reversal distance.



Results – Computational costs

We tested TTS performance.

- TTS : The estimated time to get optimal solution.
- RA got a bad performance from 50 variables.



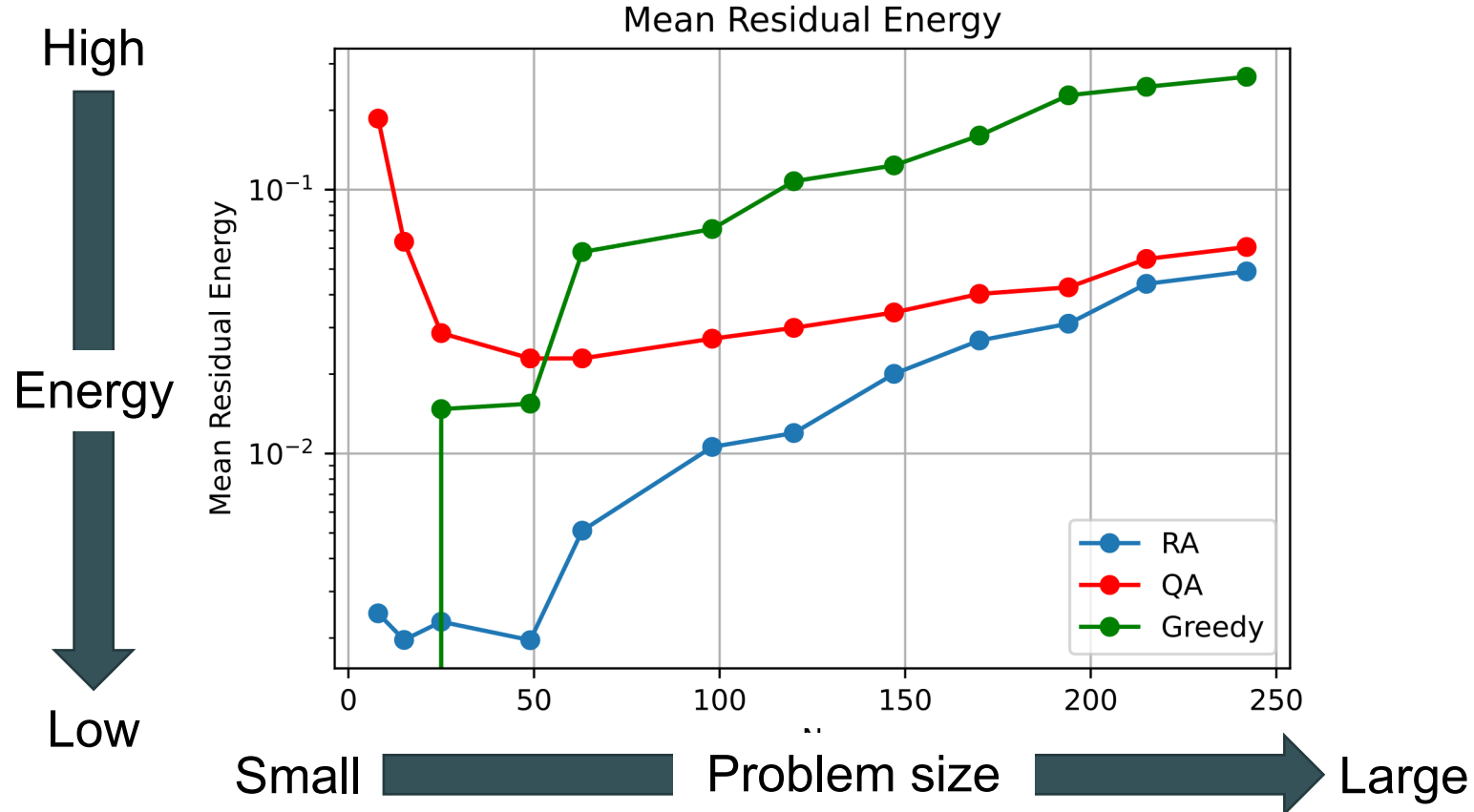
Results – Quality of solutions

How close to optimal the outputs we get.

$$E_{\text{res}} = \frac{E_{\text{mean}} - E_{\text{opt}}}{|E_{\text{opt}}|}$$

E_{mean} : Mean energy of the solutions

E_{opt} : Energy of the optimal solution.

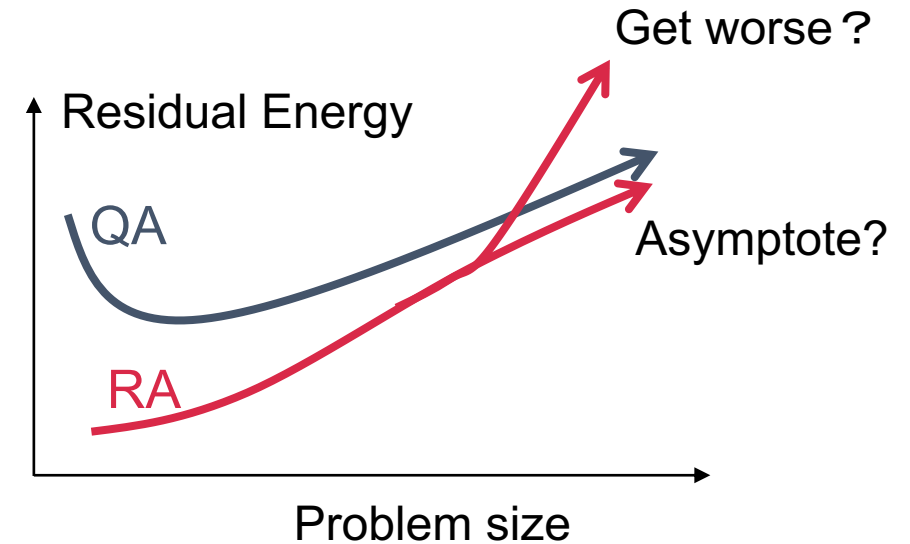


Discussions

With a large problem size RA outputs bad solutions.

Our expectation

1. The effect of greedy algorithm?
 - If so, RA goes extremely worse than QA with thousands of variables?
2. Parameter calibration?
 - We calibrated the parameter with 20 vehicles. That did not match different situations?



Conclusion

Quick delivery routing of AGVs using a quantum annealer

- We presented a new formulation for routing multiple AGVs with less detours.
- By using RA initialized with greedy algorithm, our method exceeded Gurobi when the problem size is small.

Reference

- [Ohzeki *et al.* 2019] Masayuki Ohzeki, Akira Miki, Masamichi J. Miyama and Masayoshi Terabe, *Control of automated guided vehicles without collision by quantum annealer and digital devices*, *Frontiers in Computer Science* 1:9, 2019.
- [Kadowaki & Nishimori. 1998] Tadashi Kadowaki and Hidetoshi Nishimori, *Quantum annealing in the transverse Ising model*, *Physical Review E* 58(5), pp. 5355–5363, 1998.